LC-381/PCT/US PATENT APPLICATION

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

U.S. National Phase Entry of:

In re Application of:

Edward A.Y. Fisher

International Application No.:

PCT/USCO/26167

International Filing Date:

September 22, 2000

For: NON-STAINING, ACTIVE

METAL-WORKING FLUID

March 15, 2002

Commissioner for Patents Washington, D.C. 20231

PRELIMINARY AMENDMENT

Sir:

Preliminary to examination on the merits, kindly amend the application as follows:

IN THE CLAIMS:

Kindly amend the Claims 1, 11, and 24 to read as follows:

- 1. (Amended) A composition for lubricating metallic
 work pieces comprising:
- (a) an oil having a viscosity of about 75 cSt to about 160 cSt at $25\,^{\circ}\text{C}$;
 - (b) free sulfur in an amount sufficient to provide